

SYSTEM BEZ OKAPOWY GALECO

Assembly Checklist

- 1. Positioning of the gutter relative to the roof slope (as shown on the assembly video)
- 2. Installation of the verge trim
 - Installed / not installed
 - Joint offset relative to the gutter joint (min. 50 cm)
 - Tightness of the joint
 - Extension beyond the finished facade (min. 0.5 cm)
- 3. "Relative" straightness of the gutter assembly along the joints (no "humps" on the joints).
- 4. Using steel and PVC adhesive offered by the manufacturer, or similar with the same properties.
- 5. Joining gutters, gutters with outlets and gutters with corners by using butt connectors with 2 mm expansion joints.
An alternative 15 cm overlap joint using the adhesive offered by Galeco or soldering.
- 6. Installation of the sleeve with seal/elbows/offset pipes
 - Adheres directly to the outlet – not to the verge trim
 - Gluing the seal on the sleeve (using a cyanoacrylate glue)
 - Seal is not displaced
- Seal is not damaged
- Rigid/glued connection with the downpipe
- Tight sealing of the passage through the verge trim
- Tight passage through the verge trim
- 7. Installation of EPS (minimum thickness, in accordance with Galeco drawings) behind the downpipe.
It is possible to use some other insulation material ensuring the same heat transfer coefficient (e.g. PIR/PUR foam).
- 8. Leaving a ventilation gap around the downpipe – at least 1.5 cm each side.
- 9. 100% tightness (plug the downpipe outlet and fill the gutter with water)
 - Gutters
 - Downpipe
- 10. Gutter strainer installation
- 11. Downpipe inlet to the ground/sedimentation tank/manhole
- 12. Installation of the sewer elbow on the clamp
- 13. Soil compaction under the sewer elbow
- 14. Installation of the heating cables
- 15. Installation of the air grate on the finished facade (min. 1 m above the ground level)

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